



Certificate
No. 2610-14



CERTIFICATE

Inspecta Sertifiointi Oy has granted this certificate as proof that the quality system of

**Ruukki Building Systems Oy
Helsinki**

complies with the requirements of the standard

ISO 3834-2:2005

Certification covers

Steel structure production.
Ruukki Building Systems Sp. z o.o., UAB "Ruukki Lietuva",
Ruukki Building Systems Oy Peräseinäjoki Plant,
Ruukki Building Systems Oy Ylivieska Plant (sites detailed in annex).

Installation services.
Ruukki Building Systems Oy (detailed in annex 5/5).

The certificate is issued on 2019-06-19
(first issue 2002-05-14).
The certificate is valid until 2019-09-11.

Mikko Törmänen, Managing Director

The certificate is valid on condition that the quality system of the organization remains in compliance with the aforementioned standard and the General Regulations ABC 200. The validity of the certificate can be verified on the Internet at www.kiwa.com/fi

Inspecta Sertifiointi Oy
P.O. Box 1000,
Sörnäistenkatu 2
FI-00581 Helsinki,
Finland
Tel. +358 10 521 600



Inspecta Sertifiointi Oy



Ruukki Building Systems Sp. z o.o.
ul. Łukowska 7/9
PL-64-600 OBORNIKI
POLAND

Scope of activity

Type of product(s)	Load bearing welded structural steel components and kits. Execution classes EXC1 to EXC4 according to EN 1090-2.
Product standard(s)	EN 1090-2:2018
Parent material group(s) (CEN ISO/TR 15608)	1.1, 1.2, 1.3, 1.4, 2.1, 3.1, 8.1
Welding and allied process(es)	111, 121, 135, 136, 138, 783
Documents used by the manufacturer (not mentioned above) in relation to conformity to EN ISO 3834-2 (EN/ISO standards / non EN/ISO standards)	ISO 9001
Responsible welding coordinator(s)	Maciej Walter, IWT, EN 1090-2 Level C

UAB "Ruukki Lietuva"
Laugaliu g. 11
LT-96157 GARGZDAI
LITHUANIA

Scope of activity

Type of product(s)	Load bearing welded structural steel components and kits. Execution classes EXC1 to EXC4 according to EN 1090-2.
Product standard(s)	EN 1090-2:2018
Parent material group(s) (CEN ISO/TR 15608)	1.1, 1.2, 1.3, 1.4, 2.1, 2.2, 3.1
Welding and allied process(es)	111, 135, 136, 138
Documents used by the manufacturer (not mentioned above) in relation to conformity to EN ISO 3834-2 (EN/ISO standards / non EN/ISO standards)	ISO 9001
Responsible welding coordinator(s)	Artūras Meškys, IWE

Ruukki Building Systems Oy
Peräseinäjoki Plant
Seinäjoentie 11
FI-61100 PERÄSEINÄJOKI
FINLAND

Scope of activity

Type of product(s)	Load bearing welded structural steel components and kits. Execution classes EXC1 to EXC4 according to EN 1090-2.
Product standard(s)	EN 1090-2:2018
Parent material group(s) (CEN ISO/TR 15608)	1.1, 1.2, 1.3, 2.1, 2.2, 3.1, 3.2, 8.1
Welding and allied process(es)	111, 135, 136, 138, 783
Documents used by the manufacturer (not mentioned above) in relation to conformity to EN ISO 3834-2 (EN/ISO standards / non EN/ISO standards)	ISO 9001
Responsible welding coordinator(s)	Kari Neiro, IWE

Ruukki Building Systems Oy
Ylivieska Plant
Koskipuhdantie 177
FI-84100 YLIVIESKA
FINLAND

Scope of activity

Type of product(s)	Load bearing welded structural steel components and kits. Execution classes EXC1 to EXC4 according to EN 1090-2.
Product standard(s)	EN 1090-2:2008
Parent material group(s) (CEN ISO/TR 15608)	1.1, 1.2, 1.3, 1.4, 2.1, 2.2, 3.1, 3.2
Welding and allied process(es)	111, 121, 135, 136, 138, 783
Documents used by the manufacturer (not mentioned above) in relation to conformity to EN ISO 3834-2 (EN/ISO standards / non EN/ISO standards)	ISO 9001
Responsible welding coordinator(s)	Jarmo Koskimaa, IWT, EN 1090-2 Level C Deputy: Heikki Sorvisto, EWS Deputy: Tuomas Lind, IWS

Ruukki Building Systems Oy
Panuntie 11
FI-00620 HELSINKI
FINLAND

Scope of activity

Type of product(s)	Erection of load bearing welded structural steel components and kits. Execution classes EXC1 to EXC3 according to EN 1090-2.
Product standard(s)	EN 1090-2:2018
Parent material group(s) (CEN ISO/TR 15608)	1.1, 1.2, 2.1, 2.2
Welding and allied process(es)	111, 136
Documents used by the manufacturer (not mentioned above) in relation to conformity to EN ISO 3834-2 (EN/ISO standards / non EN/ISO standards)	ISO 9001
Responsible welding coordinator(s)	Lasse Myllykangas, IWE