Content

Support studs ................................................................. 3–10
Support stud joint pieces ........................................... 11
Adjustable fastener .................................................. 12–13
Adjustable bracket system for cladding installation .... 14–17
Starting fillets ............................................................. 18–20
Flashings ................................................................. 21
  - Plinth flashings .................................................... 21
  - Sill flashings ........................................................ 22
  - Vertical joint flashings ........................................... 23–28
  - External corner flashings ...................................... 29–35
  - Internal corner flashings ...................................... 36–40
  - Cover flashings .................................................... 41–46
  - Eaves flashings .................................................... 47–48
  - Storm flashings .................................................... 49
  - Support flashings ................................................ 50
  - Reverse flashings ................................................ 51
Joint pieces ............................................................... 52–57
Fastening screws ...................................................... 58–60
Sealings ................................................................. 61
Other accessories ..................................................... 62
  - Fastening socket .................................................. 62
  - Reparation paints ............................................... 63

This brochure includes the main accessories of facade claddings. They do not directly fit for use in all construction sites. In conflict situations act according to the instructions of the structural designer or contact our technical support (contact information on the last page of this brochure).
**Product properties**
- **Product name**: Support stud CA1SS1
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 170 mm
  - **Weight**: 1.6 kg/m (steel)
  - **Unit**: m

**Materials, coatings and colours**
- **1,2 mm** Steel, zinc coated steel
- **1,5 mm** Aluminum

<table>
<thead>
<tr>
<th>Colour chart</th>
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**Minimum order sizes:**
- **Standard chart**: no limitations
- **Coloursful chart**: decided on a project basis

**Intended use**
- Sub-frame of facade cladding

**Product properties**
- **Product name**: Support stud CA1SS2
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 250 mm
  - **Weight**: 2.4 kg/m (steel)
  - **Unit**: m

**Materials, coatings and colours**
- **1,2 mm** Steel, zinc coated steel
- **1,5 mm** Aluminum

<table>
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**Minimum order sizes:**
- **Standard chart**: no limitations
- **Colorful chart**: decided on a project basis

**Intended use**
- Sub-frame of facade cladding
Facade Cladding Accessories

**Product properties**
- **Product name**: Support stud CAIRS1
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Band width: 150 mm
  - Weight: 1.4 kg/m (steel)
  - Unit: m

**Materials, coatings and colours**
- 1.2 mm: Steel, zinc coated steel
- 1.5 mm: Aluminum

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<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
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<tr>
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<td>RR, RAL and NCS colours available by request</td>
</tr>
</tbody>
</table>

- Minimum order sizes:
  - Standard chart: no limitations
  - Colourful chart: decided on a project basis

**Intended use**
Sub-frame of facade cladding

**Product properties**
- **Product name**: Support stud corner CAISSC1
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Band width: 250 mm
  - Weight: 2.4 kg/m
  - Unit: m

**Materials, coatings and colours**
- 1.2 mm: Steel, zinc coated steel
- 1.5 mm: Aluminum

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- Minimum order sizes:
  - Standard chart: no limitations
  - Colourful chart: decided on a project basis

**Intended use**
Sub-frame of facade cladding
**Product properties**

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<th>Product name</th>
<th>Support stud CAISS3</th>
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<tr>
<td>Special range</td>
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<tr>
<td>Weight</td>
<td>2,2 kg/m</td>
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<td>Unit</td>
<td>m</td>
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**Materials, coatings and colours**

1,5 mm steel Cor-Ten A

Minimum order sizes:
- no limitations

**Intended use**

Sub-frame of Cor-Ten facade cladding

---

**Product properties**

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<tr>
<th>Product name</th>
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<td>Standard length</td>
<td>3000 mm</td>
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<tr>
<td>Special range</td>
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<td>Band width</td>
<td>192 mm</td>
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<tr>
<td>Weight</td>
<td>2,3 kg/pcs</td>
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<td>Unit</td>
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**Materials, coatings and colours**

1,5 mm steel Cor-Ten A

Minimum order sizes:
- no limitations

**Intended use**

Sub-frame of Cor-Ten facade cladding
### Product properties

<table>
<thead>
<tr>
<th>Product name</th>
<th>Support stud corner CA1SSC2</th>
<th>Support stud corner CA1SSC3</th>
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<tr>
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<td>Special range</td>
<td>150–4000 mm</td>
<td>150–4000 mm</td>
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<tr>
<td>Band width</td>
<td>396 mm</td>
<td>280 mm</td>
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<td>Weight</td>
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<td>3,3 kg/m</td>
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<tr>
<td>Unit</td>
<td>m</td>
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### Materials, coatings and colours

- **Product properties**
  - **Support stud corner CA1SSC2**
    - **Material:** 1,5 mm steel Cor-Ten A
    - **Minimum order sizes:** no limitations

- **Product properties**
  - **Support stud corner CA1SSC3**
    - **Material:** 1,5 mm steel Cor-Ten A
    - **Minimum order sizes:** no limitations

### Intended use
- **Support stud corner CA1SSC2**
  - **Intended use:** Sub-frame of Cor-Ten facade cladding

- **Support stud corner CA1SSC3**
  - **Intended use:** Sub-frame of Cor-Ten facade cladding
- **Product properties**
  - **Product name**: Support stud CAIRS2
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 156 mm
  - **Weight**: 1.8 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1.5 mm**
  - **steel Cor-Ten A**

- **Intended use**
  - Sub-frame of Cor-Ten facade cladding

---

- **Product properties**
  - **Product name**: Support stud CAISSC4
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 312 mm
  - **Weight**: 3.7 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1.5 mm**
  - **steel Cor-Ten A**

- **Intended use**
  - Sub-frame of Cor-Ten facade cladding
• **Product properties**
  
  **Product name**: Support stud CA1SS-A
  
  **Standard length**: 3000 mm
  
  **Special range**: 150–4000 mm
  
  **Band width**: 205 mm
  
  **Weight**: 1.9 kg/m
  
  **Unit**: m

• **Materials, coatings and colours**

  **1.2 mm**

  **Steel**

  **Standard**: HIARC Matt

  **RR45**

  Minimum order sizes:
  
  ‒ Standard chart: no limitations

• **Intended use**

  Sub-frame of Liberta Solar rainscreen panels.

• **Note**

  Joint stud when installed without adjustable fasteners

• **Product properties**
  
  **Product name**: Support stud CA1SS-B
  
  **Standard length**: 3000 mm
  
  **Special range**: 150–4000 mm
  
  **Band width**: 205 mm
  
  **Weight**: 1.9 kg/m
  
  **Unit**: m

• **Materials, coatings and colours**

  **1.2 mm**

  **Zinc coated steel**

• **Intended use**

  Sub-frame of Liberta Solar rainscreen panels.

• **Note**

  Middle stud when installed without adjustable fasteners
• **Product properties**
  - **Product name**: Support stud CA155-C
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 205 mm
  - **Weight**: 1,9 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - 1,2 mm Steel
  - **Standard**: HIARC Matt RR45

  Minimum order sizes:
  - Standard chart: no limitations

• **Intended use**
  - Sub-frame of Liberta Solar rainscreen panels

• **Note**
  - Joint stud when installed without adjustable fasteners

---

• **Product properties**
  - **Product name**: Support stud CA155-D
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 205 mm
  - **Weight**: 1,9 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - 1,2 mm Zinc coated steel

• **Intended use**
  - Sub-frame of Liberta Solar rainscreen panels

• **Note**
  - Middle stud when installed on adjustable fastener
• **Product properties**
  - **Product name**: Support stud CA1SS -edge
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 183 mm
  - **Weight**: 1.7 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - 1.2 mm Steel
  - **Standard**: HIARC Matt RR45

  Minimum order sizes:
  - Standard chart: no limitations

• **Intended use**
  Sub-frame of Liberta Solar rainscreen panels
• **Product properties**
  
  **Product name**  
  Support stud joint piece CA1SSJ1

  **Standard length**  
  200 mm

  **Band width**  
  99 mm

  **Weight**  
  0,23 kg/pcs (steel)

  **Unit**  
  pcs

  
  • **Materials, coatings and colours**
  
  1,5 mm  
  Zinc coated steel

  1,5 mm  
  Aluminum

  
  • **Intended use**
  
  Joint piece of support stud CA1SS1
• **Product properties**
  - **Product name**
  - **Adjustable stud CA1SS5**
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Band width: 193 mm
  - Weight: 1.8 kg/m
  - Unit: m

• **Product properties**
  - **Product name**
  - **Adjustable stud CA1SS6**
  - Standard length: 3000 mm
  - Special range: 150–4000 mm
  - Band width: 183 mm
  - Weight: 1.7 kg/m
  - Unit: m

• **Materials, coatings and colours**
  - 1,2 mm Steel, zinc coated steel
  - 1,5 mm Aluminum

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Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

• **Intended use**
  Inner component of adjustable fastener.

• **Note**
  Stud CA1SS5 (inside measure) and CA1SS6 (outside measure), difference requirement 2 mm. There should always be friction between CA1SS5 and CA1SS6 to help adjusting purlins together before fastening.
**Installation of adjustable studs CA1SS5 and CA1SS6**

---

**Note**

The studs should stay with help of friction on each other before fastening.

Adjusting area 50–80 mm

Stud CA1SS5 (inside measure) and CA1SS6 (outside measure), difference requirement 2 mm. There should always be friction between CA1SS5 and CA1SS6 to help adjusting purlins together before fastening.
Adjustable bracket system for cladding installation

The professional fixation system for ventilated facades and ceilings.

1. Components of the system:

- Brackets
  Installation brackets can bridge up to 900 mm of wall and ceiling distances. Installation brackets are manufactured according to ISO 9001 in high-strength aluminium, special steel with maximum corrosion protection and stainless steel.

Materials:
aluminium, zinc galvanized steel, stainless steel

Standard bracket lengths:
65 – 300 mm

Package size:
50 pcs (with the exception of non-standard lengths) in one box.

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<th>Description</th>
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<td>Installation bracket 110/80mm CA6IB11080</td>
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<td>Installation bracket 135/80mm CA6IB13580</td>
<td>135–175</td>
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<td>870–910</td>
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<td>Installation bracket 900/80mm CA6IB90080</td>
<td>900–940</td>
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*Only available in aluminum!
- **Product properties**
  - **Product name:** ThermoStop 5mm CA6T
  - Thickness: 5 mm
  - Package size: 200 pcs

- **Intended use**
  - mounted between the wall and bracket for thermal insulation purpose

- **Product properties**
  - **Product name:** Washer 8,5 mm hole CA6W105
  - Washer 10,5 mm hole CA6W105
  - Package size: 100 pcs

- **Material**
  - aluminium, zinc galvanized steel, stainless steel

- **Intended use**
  - fixation of bracket to wall

- **Product properties**
  - **Product name:** Flashing L-profile CA1F60406000, size 60x40 mm
  - Flashing L-profile CA1F60606000, size 60x60 mm
  - Standard length: 6000 mm
  - Thickness: 1,8–2,0 mm (aluminium), 1,5 mm (steel and stainless steel)
  - Package unit: pcs

- **Material**
  - aluminium, zinc galvanized steel, stainless steel

- **Intended use**
  - sub-frame of cladding

- **Product properties**
  - **Product name:** Flashing T-profile CA1F140606000*
  - Standard length: 6000 mm
  - Thickness: 1,8–2,0 mm
  - Package unit: pcs

  *Only available in aluminum!

- **Material**
  - aluminium

- **Intended use**
  - sub-frame of cladding
2. Installation

- Horizontal placement
- Vertical placement

Installation bracket horizontally mounted

Installation bracket vertically mounted

3. Fixation of profiles

Installation brackets can be used both as fixed or as gliding points

- Round holes
- Oval holes

Gliding point connections with profile fixed twice by OVAL holes

Fixed point connection with profile fixed twice by ROUND holes

The flexible spring clip enables progressive compensation of structural tolerances up to 40 mm

Max. 40 mm
4. Area of applications

- Cassette facade
- Lamella
- Design profiles

**Metal facade**

- Corrugated sheet vertical
- Trapez sheet horizontal
- **Product properties**
  
  **Starting fillet CA1SF2**
  
  - **Product name**
  - **Standard length**: 3000 mm
  - **Special range**: 150–3000 mm
  - **Band width**: 70 mm
  - **Weight**: 0,66 kg/m (steel)
  - **Unit**: m

- **Materials, coatings and colours**
  
  1,2 mm Steel, zinc coated steel
  1,5 mm Aluminum

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<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
<td></td>
</tr>
</tbody>
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- **Intended use**
  
  Starting fillet for Liberta elegant 500 / 500 Grande

- **Product properties**
  
  **Starting fillet CA1SF3**
  
  - **Product name**
  - **Standard length**: 3000 mm
  - **Special range**: 150–3000 mm
  - **Band width**: 150 mm
  - **Weight**: 1,4 kg/m (steel)
  - **Unit**: m

- **Materials, coatings and colours**
  
  1,2 mm Steel, zinc coated steel
  1,5 mm Aluminum

<table>
<thead>
<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard chart</td>
<td>HIARC</td>
<td>RR20, RR21, RR22, RR23, RR40, RR41, RR45</td>
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<tr>
<td></td>
<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
</tr>
<tr>
<td>Colourful chart</td>
<td>HIARC &amp; Powder paint</td>
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</tr>
<tr>
<td>Powder paint</td>
<td>RAL and NCS colours available by request</td>
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<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
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</tr>
</tbody>
</table>

- **Intended use**
  
  Starting fillet for Lamella groove 10 / groove 20

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis
### Product properties

<table>
<thead>
<tr>
<th>Product name</th>
<th>Starting fillet CA1SF4</th>
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<tr>
<td>Standard length</td>
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<tr>
<td>Special range</td>
<td>150–3000 mm</td>
</tr>
<tr>
<td>Band width</td>
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<tr>
<td>Weight</td>
<td>0.49 kg/m (steel)</td>
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<tr>
<td>Unit</td>
<td>m</td>
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### Materials, coatings and colours

<table>
<thead>
<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
</tr>
</thead>
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<tr>
<td>Standard chart</td>
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<td>RR20, RR21, RR22, RR23, RR40, RR41, RR45</td>
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<td>Standard chart</td>
<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
</tr>
<tr>
<td>Colourful chart</td>
<td>HIARC &amp; Powder paint</td>
<td>RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750</td>
</tr>
<tr>
<td>Powder paint</td>
<td>RAL and NCS colours available by request</td>
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<td>Colourful chart</td>
<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
<td></td>
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</tbody>
</table>

**Steel**

- Colour chart: decided on a project basis
- Coating: HIARC & Powder paint
- Colour: RAL and NCS colours available by request

**Aluminum**

- Colour chart: decided on a project basis
- Coating: Powder paint
- Colour: RAL and NCS colours available by request

### Intended use

- Starting fillet for Lamella sharp 45 / smooth 50
- Starting fillet for Lamella lap 60

### Minimum order sizes:

- Standard chart: no limitations
- Colourful chart: decided on a project basis
### Product properties

<table>
<thead>
<tr>
<th>Product name</th>
<th>Starting fillet CATSF6</th>
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<td>Standard length</td>
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<tr>
<td>Special range</td>
<td>150–3000 mm</td>
</tr>
<tr>
<td>Band width</td>
<td>35 mm</td>
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<tr>
<td>Weight</td>
<td>0.33 kg/m (steel)</td>
</tr>
<tr>
<td>Unit</td>
<td>m</td>
</tr>
</tbody>
</table>

### Materials, coatings and colours

| Steel | 1,2 mm | Steel, zinc coated steel |
| 1,5 mm | Aluminum | |

<table>
<thead>
<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
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<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
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<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
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### Intended use

Starting fillet for Lamella peak 90

### Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

---

### Product properties

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<th>Starting fillet CATSF7</th>
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<td>Special range</td>
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<td>49 mm</td>
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<td>Weight</td>
<td>0.62 kg/m (steel)</td>
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<td>Unit</td>
<td>m</td>
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### Materials, coatings and colours

| Steel | 1,2 mm | Steel zinc coated steel |
| 1,5 mm | Aluminum | |

<table>
<thead>
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<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
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<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
</tr>
<tr>
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<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
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<td>RR, RAL and NCS colours available by request</td>
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### Intended use

Starting fillet for Lamella straight 100

### Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

---
**Product properties**

**Product name**
Plinth flashing CA1P1X

**Standard length**
3000 mm

**Special range**
150–4000 mm

**Band width**
Depends on A, B, C measures

**Minimum values**
A: 10 B: 12 C: 15

**Weight**
-

**Unit**
m²

**Materials, coatings and colours**

<table>
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<th>Colour</th>
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<td>RR40, RR41, RR45</td>
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<td>RR30, RR31, RR32, RR33,</td>
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<td></td>
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<td>RR34, RR35, RR36, RR37,</td>
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<td></td>
<td></td>
<td>RR42, RR43, RR44, RR750</td>
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</tr>
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<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
<td></td>
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</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**
To cover the transition point of plinth and the wall of building

---

**Product properties**

**Product name**
Plinth flashing CA1P2X

**Standard length**
3000 mm

**Special range**
150–4000 mm

**Band width**
Depends on A, B, C measures

**Minimum values**
A: 12 B: 12 C: 12

**Weight**
-

**Unit**
m²

**Materials, coatings and colours**

<table>
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<th>Colour</th>
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<td>Steel Cor-Ten A</td>
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Minimum order sizes:
- no limitations

**Intended use**
To cover the transition point of plinth and the wall of building
- **Product properties**
  - **Product name**: Sill flashing CA1S1X
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: Depends on A, B, C measures
  - **Minimum values**: A: 10 B: 12 C: 15
  - **Weight Unit**: m²

- **Materials, coatings and colours**
  - 0.6 mm: Steel
  - 0.7 mm: Aluminum

<table>
<thead>
<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
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</tr>
<tr>
<td></td>
<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
</tr>
<tr>
<td>Steel Colourful chart</td>
<td>HIARC &amp; Powder paint</td>
<td>RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750</td>
</tr>
<tr>
<td></td>
<td>Powder paint</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td>Aluminum Colourful chart</td>
<td>PVDF</td>
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</tr>
<tr>
<td></td>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
</tr>
</tbody>
</table>

- **Intended use**
  - To cover the lower transition point of window and wall of the building of the building. Used in case of Cor-Ten cladding.
- **Product properties**
  - **Product name**: Vertical joint flashing CAIVJ1
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 192 mm
  - **Weight**: 0.90 kg/m (steel)
  - **Unit**: m

- **Materials, coatings and colours**
  - **Steel**:
    - **0.6 mm**: HIARC RR20, RR21, RR22, RR23, RR40, RR41, RR45
    - **0.7 mm**: HIARC RR20, RR21, RR22, RR23, RR40, RR41, RR45
  - **Aluminum**: PVDF

- **Colour chart**
  - **Standard chart**: HIARC
  - **Colourful chart**: HIARC & Powder paint
  - **Powder paint**: RAL and NCS colours available by request

- **Minimum order sizes**:
  - Standard chart: no limitations
  - Colorful chart: decided on a project basis

- **Intended use**
  - Mounted in the vertical joints between design profiles

---

- **Product properties**
  - **Product name**: Vertical joint flashing CAIVJ2
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 222 mm
  - **Weight**: 1.0 kg/m (steel)
  - **Unit**: m

- **Materials, coatings and colours**
  - **Steel**: PVDF
  - **Aluminum**: RAL and NCS colours available by request

- **Colour chart**
  - **Standard chart**: HIARC
  - **Colourful chart**: HIARC & Powder paint
  - **Powder paint**: RAL and NCS colours available by request

- **Minimum order sizes**:
  - Standard chart: no limitations
  - Colorful chart: decided on a project basis

- **Intended use**
  - Mounted in the vertical joints between design profiles
• **Product properties**

  **Product name**
  Vertical joint flashing CA1VJ3

  **Standard length**
  3000 mm

  **Special range**
  150–4000 mm

  **Band width**
  252 mm

  **Weight**
  1.2 kg/m (steel)

  **Unit**
  m

• **Materials, coatings and colours**

  **0.6 mm Steel**
  0.7 mm Aluminum

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<th>Coating</th>
<th>Colour</th>
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<td></td>
<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
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<td>Aluminium Colourful chart</td>
<td>PVDF</td>
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<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

• **Intended use**

  Mounted in the vertical joints between design profiles
• **Product properties**
  - **Product name**: Vertical joint flashing CA1VJ4
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 100 mm
  - **Weight**: 0,47 kg/m (steel)
  - **Unit**: m

• **Materials, coatings and colours**
  - 0,6 mm Steel
  - 0,7 mm Aluminum

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<th>Coating</th>
<th>Colour</th>
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<td>RR20, RR21, RR22, RR23, RR40, RR41, RR45</td>
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<td>HIARC Matt</td>
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<td><strong>Aluminum</strong></td>
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<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
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</tbody>
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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

• **Intended use**
  Mounted in the vertical joints between cladding lamellas

---

• **Product properties**
  - **Product name**: Vertical joint flashing CA1VJ5
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 152 mm
  - **Weight**: 0,72 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - 0,6 mm Steel
  - 0,7 mm Aluminum

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<th>Coating</th>
<th>Colour</th>
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<td>Powder paint</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td><strong>Aluminum</strong></td>
<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td></td>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
</tr>
</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

• **Intended use**
  Mounted in the vertical joints between cladding lamellas
- **Product properties**
  - **Product name**: Vertical joint flashing CA1VJ6
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 192 mm
  - **Weight**: 0,90 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **0,6 mm**: Steel
  - **0,7 mm**: Aluminum

<table>
<thead>
<tr>
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<th>Coating</th>
<th>Colour</th>
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<td><strong>Colourful chart</strong></td>
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<td><strong>Colourful chart</strong></td>
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<td>RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750</td>
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<td><strong>Colourful chart</strong></td>
<td>Powder paint</td>
<td>RAL and NCS colours available by request</td>
</tr>
</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

- **Intended use**
  Mounted in the vertical joints between cladding lamellas

- **Product properties**
  - **Product name**: Vertical joint flashing CA1VJ7X
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: Depends on A, B measures
  - **Minimum values**: A: 20 B: 12
  - **Maximum values**: B: 55
  - **Weight**: –
  - **Unit**: m²

- **Materials, coatings and colours**
  - **0,6 mm**: Steel
  - **0,7 mm**: Aluminum

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<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
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<td><strong>Colourful chart</strong></td>
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<td>HIARC Matt</td>
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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

- **Intended use**
  Mounted in the vertical joints between cladding lamellas
- **Product properties**
  
  **Product name:** Vertical joint flashing CA1VJ18
  
  **Standard length:** 3000 mm
  
  **Special range:** 150–4000 mm
  
  **Band width:** 208 mm
  
  **Weight:** 0,89 kg/m (steel)
  
  **Unit:** m

- **Materials, coatings and colours**

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  Minimum order sizes:
  
  - Standard chart: no limitations
  - Colorful chart: decided on a project basis

- **Intended use**

  Mounted in the vertical joints between cladding lamellas

---

- **Product properties**

  **Product name:** Vertical joint flashing CA1VJ14

  **Standard length:** 3000 mm

  **Special range:** 150–4000 mm

  **Band width:** 210 mm

  **Weight:** 0,99 kg/m (steel)

  **Unit:** m

- **Materials, coatings and colours**

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  Minimum order sizes:
  
  - Standard chart: no limitations
  - Colorful chart: decided on a project basis

- **Intended use**

  Mounted in the vertical joints between cladding lamellas
**Product properties**

- **Product name**: Vertical joint flashing CA1VJ16
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: 82 mm
- **Weight**: 0,97 kg/m
- **Unit**: m

**Materials, coatings and colours**

1,5 mm steel Cor-Ten A

Minimum order sizes:
- no limitations

**Intended use**

Mounted in the vertical joints between Cor-ten 30 lamellas

---

**Product properties**

- **Product name**: Vertical joint flashing CA1VJ17
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: 47 mm
- **Weight**: 0,55 kg/m
- **Unit**: m

**Materials, coatings and colours**

1,5 mm steel Cor-Ten A

Minimum order sizes:
- no limitations

**Intended use**

Mounted in the vertical joints between Cor-ten S7 design profiles
**Product properties**

Product name: **External corner flashing CA1EC1X**

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: Depends on A, B measures
- **Minimum values**: A: 10 B: 12
- **Weight**: –
- **Unit**: m²

**Materials, coatings and colours**

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Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To cover the external corner joints of design profiles.
• **Product properties**
  - **Product name**
  - **Standard length** 3000 mm
  - **Special range** 150–4000 mm
  - **Band width** 150 mm
  - **Weight** 0.71 kg/m (steel)
  - **Unit** m

• **Materials, coatings and colours**
  - **Steel**
    - **0.6 mm**
    - **0.7 mm**
  - **Aluminum**
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Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

• **Intended use**
  - To fill the external corner joints of cladding lamellas

---

• **Product properties**
  - **Product name**
  - **Standard length** 3000 mm
  - **Special range** 150–4000 mm
  - **Band width** 228 mm
  - **Weight** 1.1 kg/m (steel)
  - **Unit** m

• **Materials, coatings and colours**
  - **Steel**
  - **0.6 mm**
  - **0.7 mm**
  - **Aluminum**
  - **0.6 mm**
  - **0.7 mm**

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Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

• **Intended use**
  - To fill the external corner joints of cladding lamellas
**Product properties**

Product name: **External corner flashing CA1EC6**

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: 288 mm
- **Weight**: 1.4 kg/m
- **Unit**: m

**Materials, coatings and colours**

0.6 mm Steel

0.7 mm Aluminum

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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**

To fill the external corner joints of cladding lamellas

---

**Product properties**

Product name: **External corner flashing CA1EC7X**

- **Standard length**: 3000 mm
- **Special range**: Depends on A, B measures
- **Band width**: Depends on A, B measures
- **Minimum values**:
  - A: 20
  - B: 55
- **Maximum values**:
  - B: 55
- **Weight**: -
- **Unit**: m²

**Materials, coatings and colours**

0.6 mm Steel

0.7 mm Aluminum

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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**

To fill the external corner joints of cladding lamellas
**Product properties**

- **Product name:** External corner flashing CA1EC8
- **Standard length:** 3000 mm
- **Special range:** 150–4000 mm
- **Band width:** 312 mm
- **Weight:** 1.5 kg/m (steel)
- **Unit:** m

**Materials, coatings and colours**

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**Minimum order sizes:**

- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To fill the external corner joints of cladding lamellas

---

**Product properties**

- **Product name:** External corner flashing CA1EC9X
- **Standard length:** 3000 mm
- **Special range:** 150–4000 mm
- **Band width:** Depends on A, B measures
- **Minimum values:** A: 20 B: 12
- **Weight:** –
- **Unit:** m²

**Materials, coatings and colours**

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**Minimum order sizes:**

- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To fill the external corner joints of cladding lamellas
**Product properties**

**Product name**: External corner flashing CA1EC10X

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: Depends on A, B, C measures
- **Minimum values**: A: 30 B: 30 C: 12
- **Weight**: –
- **Unit**: m²

**Materials, coatings and colours**

- **0.6 mm**: Steel
- **0.7 mm**: Aluminum

**Colour chart** | **Coating** | **Colour**
--- | --- | ---
**Standard chart** | HIARC | RR20, RR21, RR22, RR23, RR40, RR41, RR45 |
| HIARC Matt | RR40, RR41, RR45 |

**Colourful chart**

- **Steel**
  - HIARC & Powder paint
  - RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
- **Powder paint**: RAL and NCS colours available by request

- **Aluminum**
  - PVDF
  - RAL and NCS colours available by request
- **Powder paint**: RR, RAL and NCS colours available by request

Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To cover the external corner joints of cladding lamella vertical 70

---

**Product properties**

**Product name**: External corner flashing CA1EC11X

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: Depends on A, B, C measures
- **Minimum values**: A: 10 B: 12 C: 12
- **Weight**: –
- **Unit**: m²

**Materials, coatings and colours**

- **0.6 mm**: Steel
- **0.7 mm**: Aluminum

**Colour chart** | **Coating** | **Colour**
--- | --- | ---
**Standard chart** | HIARC | RR20, RR21, RR22, RR23, RR40, RR41, RR45 |
| HIARC Matt | RR40, RR41, RR45 |

**Colourful chart**

- **Steel**
  - HIARC & Powder paint
  - RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750
- **Powder paint**: RAL and NCS colours available by request

- **Aluminum**
  - PVDF
  - RAL and NCS colours available by request
- **Powder paint**: RR, RAL and NCS colours available by request

Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To cover the external corner joints of design profiles
- **Product properties**
  - **Product name**: External corner flashing CA1EC12X
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: Depends on A, B measures
  - **Minimum values**: A: 12 B: 12
  - **Weight**: –
  - **Unit**: m²

- **Materials, coatings and colours**
  - Steel: 0.6 mm, 0.7 mm
  - Aluminum: 0.6 mm, 0.7 mm

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- **Intended use**
To cover the external corner joints of cladding lamellas

---

- **Product properties**
  - **Product name**: External corner flashing CA1EC13
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 176 mm
  - **Weight**: 0.83 kg/m (steel)
  - **Unit**: m

- **Materials, coatings and colours**
  - Steel: 0.6 mm
  - Aluminum: 0.6 mm

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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

- **Intended use**
To cover the external corner joints of cladding lamellas
- **Product properties**
  - **Product name**: External corner flashing CA1EC15
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 82 mm
  - **Weight**: 0.94 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1.5 mm** steel Cor-Ten A
  - Minimum order sizes: no limitations

- **Intended use**
  - Mounted in the vertical corner joints between Cor-ten 30 lamellas

- **Product properties**
  - **Product name**: External corner flashing CA1EC16
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 47 mm
  - **Weight**: 0.55 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1.5 mm** steel Cor-Ten A
  - Minimum order sizes: no limitations

- **Intended use**
  - Mounted in the vertical corner joints between Cor-ten S7 design profiles
### Product properties

**Product name**
Internal corner flashing CA1IC1X

**Standard length**
3000 mm

**Special range**
150–4000 mm

**Band width**
Depends on A, B measures

**Minimum values**
A: 10  B: 12

**Weight**
-

**Unit**
m²

### Materials, coatings and colours

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**Colourful chart**

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** Minimum order sizes:**
- Standard chart: no limitations
- Colorful chart: decided on a project basis

### Intended use

To cover the internal corner joints of rainscreen panels, design profiles
**Product properties**

**Product name**
- Internal corner flashing CA1IC5X

**Standard length**
- 3000 mm

**Special range**
- 150–4000 mm

**Band width**
- Depends on A, B, C measures

**Minimum values**
- A: 10
- B: 12
- C: 12

**Weight**
- Unit: m²

**Materials, coatings and colours**

- Steel
  - 0.6 mm
  - 0.7 mm

- Aluminum
  - 0.6 mm
  - 0.7 mm

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**Intended use**

To cover the internal corner joints of design profiles

---

**Product properties**

**Product name**
- Internal corner flashing CA1IC6

**Standard length**
- 3000 mm

**Special range**
- 150–4000 mm

**Band width**
- 208 mm

**Weight**
- 0.98 kg/m

**Materials, coatings and colours**

- Steel
  - 0.6 mm
  - 0.7 mm

- Aluminum
  - 0.6 mm
  - 0.7 mm

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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**

To cover the internal corner joints of cladding lamellas
**Product properties**

Product name: Internal corner flashing CA1IC7X
- Standard length: 3000 mm
- Special range: 150–4000 mm
- Band width: Depends on A, B measures
- Minimum values: A: 12 B: 12
- Weight: -
- Unit: m²

**Materials, coatings and colours**

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**Intended use**

To cover the internal corner joints of cladding lamellas

---

**Product properties**

Product name: Internal corner flashing CA1IC8X
- Standard length: 3000 mm
- Special range: 150–4000 mm
- Band width: Depends on A, B, C measures
- Minimum values: A: 12 B: 12 C: 12
- Weight: -
- Unit: m²

**Materials, coatings and colours**

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**Aluminum**

| Powder paint | RAL and NCS colours available by request |

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**

To cover the internal corner joints of cladding lamella vertical 70
**Product properties**

**Product name**  Internal corner flashing CA1IC9

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: 262 mm
- **Weight**: 1.2 kg/m (steel)
- **Unit**: m

**Materials, coatings and colours**

- **0.6 mm Steel**
- **0.7 mm Aluminum**

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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**

To cover the internal corner joints of cladding lamellas

---

**Product properties**

**Product name**  Internal corner flashing CA1IC10X

- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: Depends on A, B measures
- **Minimum values**: A: 20 B: 12
- **Weight**: –
- **Unit**: m²

**Materials, coatings and colours**

- **0.6 mm Steel**
- **0.7 mm Aluminum**

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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**

To cover the internal corner joints of cladding lamellas
• **Product properties**
  - **Product name**: Internal corner flashing CA11C13
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 178 mm
  - **Weight**: 0.83 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - **1,0 mm Steel Cor-Ten A**

  Minimum order sizes:
  - no limitations

• **Intended use**
  - To cover the internal corner joints of Cor-Ten rainscreen panels

---

• **Product properties**
  - **Product name**: Internal corner flashing CA11C14
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 114 mm
  - **Weight**: 0.54 kg/m
  - **Unit**: m

• **Materials, coatings and colours**
  - **1,0 mm Steel Cor-Ten A**

  Minimum order sizes:
  - no limitations

• **Intended use**
  - To cover the internal corner joints of Cor-Ten S7 design profiles
• **Product properties**
  
  **Product name**: Cover flashing CA1C1X
  
  **Standard length**: 3000 mm
  
  **Special range**: 150–4000 mm
  
  **Band width**: Depends on A, B, C measures
  
  **Minimum values**: A: 12; B: 10; C: 12
  
  **Weight**: –
  
  **Unit**: m²

• **Materials, coatings and colours**

  0.6 mm  
  Steel

  0.7 mm  
  Aluminum

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- **Minimum order sizes:**
  - Standard chart: no limitations
  - Colorful chart: decided on a project basis

• **Intended use**

  To cover the vertical edge of window or door in case of rainscreen panels.

---

• **Product properties**

  **Product name**: Cover flashing CA1C3X

  **Standard length**: 3000 mm

  **Special range**: 150–4000 mm

  **Band width**: Depends on A, B, C measures

  **Minimum values**: A: 20; B: 10; C: 30

  **Weight**: –

  **Unit**: m²

• **Materials, coatings and colours**

  0.6 mm  
  Steel

  0.7 mm  
  Aluminum

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- **Minimum order sizes:**
  - Standard chart: no limitations
  - Colorful chart: decided on a project basis

• **Intended use**

  To cover the vertical edge of window or door in case of rainscreen panels. To cover the horizontal edge of window in case of design profiles.
**Product properties**

**Product name**

**Cover flashing CA1C6X**

**Standard length**

3000 mm

**Special range**

150–4000 mm

**Band width**

Depends on A, B, C, D measures

**Minimum values**

A: 12 B: 12 C: 20 D: 12

**Weight**

–

**Unit**

m²

**Materials, coatings and colours**

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Minimum order sizes:

- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To cover the vertical edge of window or door in case of rainscreen panels.

---

**Product properties**

**Product name**

**Cover flashing CA1C7X**

**Standard length**

3000 mm

**Special range**

150–4000 mm

**Band width**

Depends on A, B, C, D measures

**Minimum values**

A: 12 B: 12 C: 12 D: 10

**Weight**

–

**Unit**

m²

**Materials, coatings and colours**

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Minimum order sizes:

- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To cover the vertical edge of window or wall in case of design profiles.


- **Product properties**

  **Product name**
  Over flashing CA1C9X

  **Standard length**
  3000 mm

  **Special range**
  150–4000 mm

  **Band width**
  Depends on A, B measures

  **Minimum values**
  A: 10 B: 20 C: 12

  **Weight**
  -

  **Unit**
  m²

- **Materials, coatings and colours**

  **0,6 mm**
  Steel

  **0,7 mm**
  Aluminum

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  **Minimum order sizes:**
  - Standard chart: no limitations
  - Colourful chart: decided on a project basis

- **Intended use**

  To cover the upper edge of door in case of rainscreen panels
### Product properties

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<td><strong>Minimum values</strong></td>
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<td><strong>Weight</strong></td>
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<td><strong>Unit</strong></td>
<td>m²</td>
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</table>

### Materials, coatings and colours

- **Steel**
  - 0,6 mm
  - 0,7 mm
- **Aluminum**
  - 0,6 mm
  - 0,7 mm

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<td>HIARC &amp; Powder paint</td>
<td>RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750</td>
</tr>
<tr>
<td>Powder paint</td>
<td>RAL and NCS colours available by request</td>
<td></td>
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<th>Colour</th>
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</tr>
<tr>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
<td></td>
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</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

### Intended use

To cover the upper edge of door or window in case of rainscreen panels, design profiles of cladding lamellas

---

### Product properties

<table>
<thead>
<tr>
<th><strong>Product name</strong></th>
<th><strong>Cover flashing CA1C12X</strong></th>
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</thead>
<tbody>
<tr>
<td><strong>Standard length</strong></td>
<td>3000 mm</td>
</tr>
<tr>
<td><strong>Special range</strong></td>
<td>150–4000 mm</td>
</tr>
<tr>
<td><strong>Band width</strong></td>
<td>Depends on A, B measures</td>
</tr>
<tr>
<td><strong>Minimum values</strong></td>
<td>A: 12 B: 10</td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Unit</strong></td>
<td>m²</td>
</tr>
</tbody>
</table>

### Materials, coatings and colours

- **Steel**
  - 0,6 mm
  - 0,7 mm
- **Aluminum**
  - 0,6 mm
  - 0,7 mm

<table>
<thead>
<tr>
<th>Colour chart</th>
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<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard chart</td>
<td>HIARC</td>
<td>RR20, RR21, RR22, RR23, RR40, RR41, RR45</td>
</tr>
<tr>
<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
<td></td>
</tr>
<tr>
<td>Colourful chart</td>
<td>HIARC &amp; Powder paint</td>
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</tr>
<tr>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
<td></td>
</tr>
</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

### Intended use

To cover the vertical edge of window in case of design profiles
- **Product properties**
  - **Product name**: Cover flashing CA1C13
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 78 mm
  - **Weight**: 0,92 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1,5 mm steel Cor-Ten A**

- **Intended use**
  - To cover the vertical edge of door or window in case of Cor-Ten 30 cladding lamellas

- **Product properties**
  - **Product name**: Cover flashing CA1C14
  - **Standard length**: 3000 mm
  - **Special range**: 150–4000 mm
  - **Band width**: 47 mm
  - **Weight**: 0,50 kg/m
  - **Unit**: m

- **Materials, coatings and colours**
  - **1,5 mm steel Cor-Ten A**

- **Intended use**
  - To cover the vertical edge of door or window in case of Cor-Ten S7 design profiles
**Product properties**

Product name: Cover flashing CATC15X

- Standard length: 3000 mm
- Special range: 150–4000 mm
- Band width: Depends on A, B, C measures
- Minimum values: A: 12 B: 12 C: 12
- Weight: –
- Unit: m²

**Materials, coatings and colours**

0.6 mm Steel

<table>
<thead>
<tr>
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</thead>
<tbody>
<tr>
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<td>Powder paint</td>
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<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td>Powder paint</td>
<td></td>
<td>RR, RAL and NCS colours available by request</td>
</tr>
</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

To cover the vertical edge of door or window.
### Product properties

- **Product name**: Eaves flashing CA1E1X
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: Depends on A, B, C measures
- **Minimum values**: A: 20 B: 12 C: 10
- **Weight**: –
- **Unit**: m²

### Materials, coatings and colours

- **Steel**: 0.6 mm, 0.7 mm
- **Aluminum**: 0.6 mm, 0.7 mm

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<tr>
<th>Colour chart</th>
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</thead>
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</tr>
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<td></td>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
</tr>
</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

### Intended use

To cover the upper edge of rainscreen panels, gladding lamellas or design profiles underneath the side eaves.

---

### Product properties

- **Product name**: Eaves flashing CA1E2X
- **Standard length**: 3000 mm
- **Special range**: 50–4000 mm
- **Band width**: Depends on A, B, C measures
- **Minimum values**: A: 20 B: 40 C: 12
- **Weight**: –
- **Unit**: m²

### Materials, coatings and colours

- **Steel**: 0.6 mm, 0.7 mm
- **Aluminum**: 0.6 mm, 0.7 mm

<table>
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<td><strong>Aluminum</strong></td>
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<td></td>
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<td>RR, RAL and NCS colours available by request</td>
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</table>

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

### Intended use

To cover the short eaves.
**Product properties**

- **Product name**: Eaves flashing CA1E3X
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: Depends on A, B, C measures
- **Minimum values**:
  - A: 20 mm
  - B: 40 mm
  - C: 15 mm
- **Weight**: -
- **Unit**: m²

**Materials, coatings and colours**

1,0 mm Steel Cor-Ten A

Minimum order sizes: no limitations

**Intended use**

To cover the short eaves in case of Cor-Ten projects

---

**Product properties**

- **Product name**: Eaves flashing CA1E4X
- **Standard length**: 3000 mm
- **Special range**: 150–4000 mm
- **Band width**: Depends on A, B, C measures
- **Minimum values**:
  - A: 12 mm
  - B: 12 mm
  - C: 12 mm
- **Weight**: -
- **Unit**: m²

**Materials, coatings and colours**

1,0 mm Steel Cor-Ten A

Minimum order sizes: no limitations

**Intended use**

To cover the upper edge of rainscreen panels, gladding lamellas or design profiles underneath the side eaves in case of Cor-Ten projects
**Product properties**

<table>
<thead>
<tr>
<th>Storm flashing CA1ST1X</th>
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<tbody>
<tr>
<td>Product name</td>
</tr>
<tr>
<td>Standard length</td>
</tr>
<tr>
<td>Band width</td>
</tr>
<tr>
<td>Minimum values</td>
</tr>
<tr>
<td>Weight</td>
</tr>
<tr>
<td>Unit</td>
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</tbody>
</table>

**Materials, coatings and colours**

| 0,6 mm Steel       |
| 0,7 mm Aluminum    |

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**Intended use**

It is installed underneath the sill or eaves flashings to protect against rainwater getting behind the cladding construction during the stormy weather.

---

**Product properties**

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<th>Storm flashing CA1ST2X</th>
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<tbody>
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</tr>
<tr>
<td>Minimum values</td>
</tr>
<tr>
<td>Weight</td>
</tr>
<tr>
<td>Unit</td>
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</table>

**Materials, coatings and colours**

| 1,0 mm Steel Cor-Ten A |

<table>
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<tr>
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<td>RR, RAL and NCS colours available by request</td>
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Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

It is installed underneath the sill or eaves flashings to protect against rainwater getting behind the cladding construction during the stormy weather.
**Product properties**

Product name: Support flashing CA1SU1X
Standard length: 200 mm
Band width: Depends on A, B measures
Minimum values:
- A: 10
- B: 10
Weight: -
Unit: m²

**Materials, coatings and colours**

0,6 mm Steel
0,7 mm Aluminum

<table>
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<tr>
<th>Colour chart</th>
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</table>

Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

It is installed underneath the large sill flashings for supporting purpose.

---

**Product properties**

Product name: Support flashing CA1SU2
Standard length: 3000 mm
Special range: 150–4000 mm
Band width: 125 mm
Weight: 1,2 kg/m
Unit: m

**Materials, coatings and colours**

1,2 mm Steel, zinc coated steel
1,5 mm Aluminum

<table>
<thead>
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</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

**Intended use**

It supports the the upper row of cladding lamellas, if the upper edge of lamella is removed.
• **Product properties**
  - **Product name**: Reverse flashing CA1R1X
  - **Standard length**: 200 mm
  - **Band width**: Depends on A, B, C measures
  - **Minimum values**: A: 10 B: 12 C: 10
  - **Weight**: -
  - **Unit**: m²

• **Materials, coatings and colours**
  - **0,6 mm Steel**

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<td>RAL and NCS colours available by request</td>
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<tr>
<td>Aluminium chart</td>
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<td>RAL and NCS colours available by request</td>
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Minimum order sizes:
- Standard chart: no limitations
- Colourful chart: decided on a project basis

• **Intended use**
  To protect against rainwater getting behind the facade cladding in case of short eaves.
### Product properties

<table>
<thead>
<tr>
<th>Joint piece CA1J1</th>
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<tbody>
<tr>
<td><strong>Product name</strong></td>
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<tr>
<td><strong>Standard length</strong></td>
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<tr>
<td><strong>Band width</strong></td>
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<tr>
<td><strong>Weight</strong></td>
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<td><strong>Unit</strong></td>
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<table>
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### Materials, coatings and colours

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<th>Aluminum</th>
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<td><strong>0.7 mm</strong></td>
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<td>PVDF Powder paint RAL and NCS colours available by request</td>
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</tr>
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</table>

### Intended use

**Joint piece for Lamella sharp 40**

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis
### Product properties
- **Product name**: Joint piece CA1J2
- **Standard length**: 90 mm
- **Band width**: 358 mm
- **Weight**: 0.15 kg/pcs (steel)
- **Unit**: pcs

### Materials, coatings and colours
- **Steel**:
  - **0.6 mm**: Steel
  - **0.7 mm**: Steel
- **Aluminum**:
  - **0.6 mm**: Powder paint
  - **0.7 mm**: Powder paint

<table>
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</tr>
</tbody>
</table>

**Minimum order sizes:**
- Standard chart: no limitations
- Colorful chart: decided on a project basis

### Intended use
- **Joint piece for Lamella sharp 45**

---

### Product properties
- **Product name**: Joint piece CA1J2X
- **Standard length**: 90 mm
- **Band width**: Effective height size + 58 mm
- **Weight**: –
- **Unit**: m²

### Materials, coatings and colours
- **Steel**:
  - **0.6 mm**: Steel
  - **0.7 mm**: Steel
- **Aluminum**:
  - **0.6 mm**: Powder paint
  - **0.7 mm**: Powder paint

<table>
<thead>
<tr>
<th>Colour chart</th>
<th>Coating</th>
<th>Colour</th>
</tr>
</thead>
<tbody>
<tr>
<td>Standard chart</td>
<td>HIARC</td>
<td>RR20, RR21, RR22, RR23, RR40, RR41, RR45</td>
</tr>
<tr>
<td></td>
<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
</tr>
<tr>
<td>Colourful chart</td>
<td>HIARC &amp; Powder paint</td>
<td>RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750</td>
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<td></td>
<td>Powder paint</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td>Colourful chart</td>
<td>PVDF</td>
<td>RAL and NCS colours available by request</td>
</tr>
<tr>
<td></td>
<td>Powder paint</td>
<td>RR, RAL and NCS colours available by request</td>
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**Minimum order sizes:**
- Standard chart: no limitations
- Colorful chart: decided on a project basis

### Intended use
- **Joint piece for Lamella sharp 45**
**Product properties**

<table>
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<tr>
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<th>CA1J4</th>
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<td>Standard length</td>
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<td>Band width</td>
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<td>Weight</td>
<td>0,15 kg/pcs (steel)</td>
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<td>Unit</td>
<td>pcs</td>
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**Materials, coatings and colours**

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<th>Steel</th>
<th>Aluminum</th>
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<td>HIARC RR11, RR24, RR26, RR29, RR30, RR31, RR32, RR33, RR34, RR35, RR36, RR37, RR42, RR43, RR44, RR750</td>
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<tr>
<td>0,7 mm</td>
<td>HIARC RR40, RR41, RR45</td>
<td>HIARC RR40, RR41, RR45</td>
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**Intended use**

Joint piece for Lamella smooth 50

---

**Product properties**

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<th>Product name</th>
<th>CA1J4X</th>
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<tbody>
<tr>
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<tr>
<td>Band width</td>
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<tr>
<td>Weight</td>
<td>-</td>
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<td>Unit</td>
<td>m²</td>
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**Materials, coatings and colours**

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<th>Material</th>
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<th>Aluminum</th>
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<td>0,7 mm</td>
<td>HIARC RR40, RR41, RR45</td>
<td>HIARC RR40, RR41, RR45</td>
</tr>
</tbody>
</table>

**Intended use**

Joint piece for Lamella smooth 50
• **Product properties**

  **Product name**  
  Joint piece CA1J6

  **Standard length**  
  90 mm

  **Band width**  
  356 mm

  **Weight**  
  0,15 kg/pcs (steel)

  **Unit**  
  pcs

• **Materials, coatings and colours**

  **0,6 mm**  
  Steel

  **0,7 mm**  
  Aluminum

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<th>Coating</th>
<th>Colour</th>
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<tr>
<td></td>
<td>HIARC Matt</td>
<td>RR40, RR41, RR45</td>
</tr>
<tr>
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<td>HIARC &amp; Powder paint</td>
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<td>RAL and NCS colours available by request</td>
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<td>RR, RAL and NCS colours available by request</td>
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</tbody>
</table>

Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

• **Intended use**

  Joint piece for Lamella lap 60
**Product properties**
- **Product name**: Joint piece CA1J7
- **Standard length**: 90 mm
- **Band width**: 349 mm
- **Weight**: 0,15 kg/pcs (steel)
- **Unit**: pcs

**Materials, coatings and colours**
- **Steel**: 0,6 mm, 0,7 mm

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- **Minimum order sizes**:  
  - Standard chart: no limitations  
  - Colorful chart: decided on a project basis

**Intended use**
- Joint piece for Lamella peak 90

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**Product properties**
- **Product name**: Joint piece CA1J7X
- **Standard length**: 90 mm
- **Band width**: Effective height size + 49 mm
- **Weight**: -
- **Unit**: m²

**Materials, coatings and colours**
- **Steel**: 0,6 mm, 0,7 mm

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</table>

- **Minimum order sizes**:  
  - Standard chart: no limitations  
  - Colorful chart: decided on a project basis

**Intended use**
- Joint piece for Lamella peak 90
**Product properties**

**Product name**
Joint piece CA1J8

**Standard length**
90 mm

**Band width**
367 mm

**Weight**
0.15 kg/pcs (steel)

**Unit**
pcs

**Product properties**

**Product name**
Joint piece CA1J8X

**Standard length**
90 mm

**Effective height size + 67 mm**

**Weight**
-

**Unit**
$m^2$

**Materials, coatings and colours**

0.6 mm
Steel

0.7 mm
Aluminum

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<td>RR, RAL and NCS colours available by request</td>
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**Materials, coatings and colours**

0.6 mm
Steel

0.7 mm
Aluminum

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<td>RR, RAL and NCS colours available by request</td>
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Minimum order sizes:
- Standard chart: no limitations
- Colorful chart: decided on a project basis

**Intended use**

Joint piece for Lamella straight 100
• **Product properties**
  **Product name:** Screw S3H48022D02S4C
  Size: diameter 4,8 mm, length 22 mm
  Head: 8 mm, hexagon
  Package size: 250 pcs

• **Material**
  Screw: Austenitic stainless steel
  Washer: 14 mm stainless steel with vulcanized EPDM rubber

• **Intended use**
  fixation of starting fillets, rainscreen panels, lamellas and cover flashings, eaves and storm flashings, joint and corner flashings

  Application range: steel max. 2 x 1,0 mm pre-perforated detail to 1,5 mm steel support stud

• **Note**
  self-drilling screw

• **Product properties**
  **Product name:** Screw S3H48022D03S4D
  Size: diameter 6 mm, length 22 mm
  Head: 8 mm, hexagon
  Package size: 500 pcs

• **Material**
  Screw: Austenitic stainless steel
  Washer: 16 mm stainless steel with vulcanized EPDM rubber

• **Intended use**
  fixation of starting fillets, rainscreen panels, lamellas and cover flashings, eaves and storm flashings, joint and corner flashings

  Application range: steel max. 2 x 1,5 mm

• **Note**
  self-drilling screw

• **Product properties**
  **Product name:** Screw S3H4825D4S9.5
  Size: diameter 4,8 mm, length 25 mm
  Head: 1/4 " (6,35mm), hexagon
  Drilling capacity: 4 mm
  Package size: no limitations

• **Material**
  Screw: Austenitic stainless steel
  Washer: 9,5 mm aluminium with vulcanized EPDM rubber

• **Intended use**
  fixation of design profiles, joint and corner flashings of design profiles

• **Note**
  self-drilling screw

• **Product properties**
  **Product name:** Screw S3H48035W0S4C
  Size: diameter 4,8 mm, length 35 mm
  Head: 8 mm, hexagon
  Drilling capacity: 3 mm
  Package size: 250

• **Material**
  Screw: Austenitic stainless steel
  Washer: 14 mm stainless steel with vulcanized EPDM rubber

• **Intended use**
  fixation of sill and cover flashings to window or door frames, support studs of Cor-Ten rainscreens to timber, support studs of lamellas to adjustable fastener

• **Note**
  self-drilling screw
**Product properties**

Product name: Screw S3H60029D03S6
Size: diameter 6 mm, length 29 mm
Head: 8 mm, hexagon
Drilling capacity: 3 mm
Package size: 500 pcs

**Material**

Screw: Austenitic stainless steel
Washer: 16 mm, austenitic stainless steel with vulcanized EPDM rubber

**Intended use**

fixation of Cor-Ten rainscreens, lamellas, joint and corner

**Note**

self-drilling screw

---

**Product properties**

Product name: Screw S3H60050D03S6
Size: diameter 6 mm, length 50 mm
Head: 8 mm, hexagon
Drilling capacity: 3 mm
Package size: 500 pcs

**Material**

Screw: Austenitic stainless steel
Washer: 16 mm, austenitic stainless steel with vulcanized EPDM rubber

**Intended use**

fixation of support studs for Cor-Ten rainscreens, plinth flashing

**Note**

self-drilling screw

---

**Product properties**

Product name: Screw S3H55031D05S6D
Size: diameter 5,5 mm, length 31 mm
Head: 8 mm, hexagon
Drilling capacity: 5 mm
Package size: 500 pcs

**Material**

Screw: Austenitic stainless steel
Washer: 16 mm, austenitic stainless steel with vulcanized EPDM rubber

**Intended use**

fixation of support studs of Cor-Ten rainscreens and design profiles to adjustable fastener

**Note**

self-drilling screw

---

**Product properties**

Product name: Screw S3R48026W01A0E
Size: diameter 4,8 mm, length 26 mm
Head: Torx T25
Package size: 1000 pcs

**Material**

Screw: Austenitic stainless steel
Washer: 10 mm, austenitic stainless steel with vulcanized EPDM rubber

**Intended use**

fixation of design profiles to timber support studs
Product properties
Product name: Screw S3R48022D02A0C
Size: diameter 4,8 mm, length 22 mm
Head: Torx T25
Package size: 250 pcs

Material
Screw: Austenitic stainless steel
Washer: 10 mm, austenitic stainless steel with vulcanized EPDM rubber

Intended use
fixation of design profiles

Note
self-drilling screw
• **Product properties**
  Product name: **Sealing strip EA3SS410**
  Size: width 10 mm, thickness 4 mm

• **Material**
  closed-cell polyethylene plastic, one-sided adhesive tape

• **Intended use**
  installed between the window or door frames and cover flashings.

• **Product properties**
  Product name: **Separating piece EPDM CA35P814**
  Size: width 14 mm, thickness 8 mm

• **Material**
  EPDM rubber, hardness 65 °shA

• **Intended use**
  Installed into the fixation holes of Cor-Ten facade cassettes for separation purpose.

• **Product properties**
  Product name: **Separating strip EPDM CA3SE410**
  Size: width 10 mm, thickness 4 mm

• **Material**
  EPDM cellular rubber, one-sided glass fibre reinforced adhesive tape

• **Intended use**
  To separate the Cor-Ten design profiles and support studs. Installed between the building wall and Cor-Ten support studs. To separate the Cor-Ten flashings and facade cladding.

• **Product properties**
  Product name: **Separating strip EPDM CA3SE420**
  Size: width 20 mm, thickness 4 mm

• **Material**
  EPDM cellular rubber, one-sided glass fibre reinforced adhesive tape

• **Intended use**
  To separate Cor-Ten design profiles in overlapped areas. Installed between the building wall and Cor-Ten support studs or to separate Cor-Ten flashings and support studs.
• **Product properties**
  Product name: **Fastening socket CA21165**
  Size: diameter 11 mm, length 65 mm
  Head: "1/4" (6.35 mm), hexagon

• **Intended use**
  To fasten the S3H4825D459.5 screws.
• **Product properties**
  Product name: Repair paint 0.33 L RA6RP033
  Gloss: Semi-gloss
  Colours: RR11, 20, 22, 24, 29, 30, 32, 33, 34, 35, 37, 40, 42, 43
  Package size: 1 tin (0.33 l)

• **Intended use**
  For re-painting scratched colour coated steels.

• **Product properties**
  Product name: Repair paint 0.1 l RA6RP01
  Gloss: Matt
  Colours: RR11, RR20, RR22, RR23, RR25, RR29, RR30, RR32, RR33, RR34, RR35, RR36 RR37, RR40, RR41, RR42, RR45
  Package size: 1 bottle (0.1 l)

• **Intended use**
  For touch-up painting of scratched colour coated steels.

• **Product properties**
  Product name: Repair paint matt 24ml RA6RP0024M
  Gloss: Matt
  Colours: RR11, 20, 21, 22, 23, 25, 29, 30, 32, 33, 35, 36, 37, 40, 41, 43, 44, 45, 750
  Package size: 1 bottle (24 ml)

• **Intended use**
  For touch-up painting of scratched colour coated steels.

• **Product properties**
  Product name: Repair paint matt 30ml RA6RP0030M
  Gloss: Matt
  Colours: RR11, 21, 22, 23, 29, 32, 33, 750
  Package size: 1 bottle (30 ml)

• **Intended use**
  For touch-up painting of scratched colour coated steels.
We work with investors who see opportunities.
We exist for designers and builders to fulfill their dreams.
We are here for those who bring buildings and homes to life.